

## **Inflatable Having an Open-Weave Mesh Wall or Window**

### **Field**

5 This invention relates to the field of entertainment devices, and more specifically to inflatables.

### **Background**

Inflatables, such as inflatable bouncers or inflatable slides, are air-inflated  
10 devices that are used for children's amusement as well as advertising purposes. Inflatables have been designed to resemble real-life objects, such as ships, fire trucks, and animals. Some inflatables include walls or windows formed of a blank mesh material. This blank mesh is typically see-through, allowing people to see in and out of the inflatable. However, the blank mesh material can take away from the  
15 overall design and appearance of the inflatable.

### **Summary**

An inflatable includes an inflatable portion having an inlet couplable to a blower to blow air into an interior of the inflatable portion and an open-weave mesh  
20 section coupled to the inflatable portion and defining a wall or a window of the inflatable. A surface of the open weave section includes an image printed directly on the surface. In one option, the image is a photo-quality digitally printed image having a resolution of at least 14 dpi.

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### **Brief Description of the Drawings**

FIG. 1 shows an inflatable according to one embodiment of the inventive subject matter disclosed herein.

FIG. 2 shows a view of a wall of the inflatable of FIG. 1.

FIG. 3 shows an inside view of the inflatable of FIG. 1.

### **Detailed Description**

The following detailed description and accompanying drawings describe  
5 various embodiments of the inventive subject matter disclosed herein. These  
embodiments are described in sufficient detail to enable those skilled in the art to  
practice the invention. Other embodiments may be utilized and structural changes  
may be made without departing from the scope of the present invention.

Figure 1 shows a perspective view of an inflatable 100 according to one  
10 embodiment of the inventive subject matter disclosed herein. The inflatable shown  
is merely a generic inflatable. Various inflatables according to embodiments of the  
present invention can be constructed to resemble spaceships, animals, buildings,  
objects, ships, etc.

Inflatable 100 includes an inflatable bottom section 110, a plurality of  
15 inflatable outer columns 135, and a roof 150. In this example, inflatable 100 is used  
for children or adults to bounce and play inside, for instance at fairs, carnivals, or  
other events. A blower 105, such as a high-output blower is coupled to the  
inflatable to keep the inflatable inflated.

Inflatable bottom section 110 can be circular, oval, square, or rectangular  
20 section. Some embodiments omit bottom section 110 and columns 135 rest on the  
ground to support the inflatable. In one embodiment, outer columns 135 are coupled  
to bottom section 110 around the periphery of the bottom section. Each of the outer  
columns is inflatable and made of the same material as the bottom section. In  
various embodiments, the outer columns can be anywhere from 5 feet to 25 feet  
25 high, for example. Roof 150 can be an uninflated fabric or an inflated member.  
Each of the inflatable sections, such as bottom section 110 and outer columns 135,  
are connected together so that the interiors of the members communicate with each

other so that air blown into the inflatable through the bottom section inflates each other section.

Inflatable 100 includes a mesh, or open-weave material wall 160 extending around the outside of the inflatable and extending between bottom section 110 and 5 section 135 and roof 150. An outer surface of the open weave section includes one or more images 140 printed directly on the outer surface. An inner play area of inflatable 100 is accessible through a door 165 in wall 160. The open-weave mesh wall 160 is see-through and also allows air to pass in and out of the inside of the structure through the open-weave material.

10 The open weave wall 160 is attached to sections of inflatable portions 110 and/or 135 and defines a wall or a window of the inflatable, or another decorative portion of the inflatable. Various material can be used for the wall 160. In one example, the open weave material can include a vinyl coated mesh. In one embodiment, the open weave section includes holes equal to or smaller than about 15 1/2 inch. In one embodiment, the open weave section includes holes equal to or smaller than about 1/4 inch.

20 Figure 2 shows a view of wall 160. In one example, image 140 is digitally printed directly on the surface. A digitally printed image provides a clear, photo-quality image on the surface of the open-weave mesh while still allowing people to see in and out of the inflatable through the open-weave material and through the image itself. In one example, the resolution of the image is at least 14 dpi. In one example the resolution of image 140 is at least 720 dpi. The printed images can be on either the outside surface, the inside surface, or both surfaces of the mesh material.

25 Figure 3 shows an inside view of inflatable 100. Wall 160 extends around the inflatable. Bottom section 110 and columns 135 provide support. Images 140 can be seen through from the inside allowing users to see out directly through the image, while also allowing air to pass through. By printing an image directly on the

mesh, these advantages are realized while also improving the aesthetics of the inflatable.

To form the image on the open-weave material 160 a wide format digital printer can be used. For example, a NUR Fresco HiQ 3200 8C macroprinter can be utilized. This model printer can print up to a 3.2 meter (10.5 foot) wide image. Other printers can be used for wider sizes if needed. Various embodiments provide an open-weave material 160 of between 3 feet and 8 feet long and 3 feet and 8 feet high, for example. In some examples, the image can cover only a small area of the open weave material. Some examples can provide a 10 foot wide image having a length of 12 feet or greater. In various embodiments, the image can cover at least 9 square feet of the open weave section, the image can cover at least 20 square feet of the open weave section, and the image can cover at least 36 square feet of the open weave section. Some examples cover over 100 square feet of the material with the image.

The image printed on the open weave material can be a photographic image such as a face, an animal, or a nature scene. In the present example, inflatable 100 is a carousel bouncer having printed images of carousel horses on the mesh walls. Other designs can include abstract images or designs. The image can be color or black and white. Some designs can be hand-drawn designs or computer designs which are then digitally printed onto the mesh. In some examples, the image is an aesthetic feature of the inflatable, providing a design to improve the appearance of the blank mesh. In other embodiments, the image can be an integral part of the inflatable. For example, the image can be a dinosaur face on a dinosaur shaped inflatable. Again, the design on wall 160 allows people to see in and out of the inflatable while providing a high-quality image or design instead of a blank wall.

A method according to one embodiment includes providing an open weave material, such as an vinyl coated mesh having openings of about  $\frac{1}{4}$  inch. The material can be in a sheet of 10 feet by 10 feet, for example. The material is fed

through the wide format digital printer to print the image directly on the material. In some embodiments, a laminate coating can be applied over the image to protect against abrasion and fading. The material is then sewn, glued, or otherwise attached to a portion of an inflatable. Two or more printed sheets can be incorporated into an  
5 inflatable making an overall design. Various embodiments utilize different types and sizes of mesh material depending on the design of the inflatable.

The above description is intended to be illustrative, and not restrictive. Many other embodiments will be apparent to those of skill in the art upon reviewing the above description. The scope of the invention should, therefore, be determined  
10 with reference to the appended claims, along with the full scope of equivalents to which such claims are entitled.